

# **Rotating Joints**

<sup>1</sup>/8" - <sup>3</sup>/8" BSP

- Slow and fast rotating models
- Pressure and vacuum models
- For use with a variety of fluids



## **Technical Data**

Medium:

Slow rotating models – compressed air or oil but not water Fast rotating models – compressed air\*

\*Consult our Technical Service for use with any medium other than compressed air Size:

	50 r.p.m.	2,000 r.p.m.
<sup>1</sup> /8 BSP	04 0174 00	
<sup>1</sup> /4 BSP	04 0175 00	04 0161 00
<sup>1</sup> / <sub>4</sub> BSP		04 0162 00*
<sup>3</sup> ⁄8 BSP	04 0176 00	
* For Vacuum		

Operating Pressure: Vacuum (-740 mm Hg) – 7 bar according to model

See details on page 9.10.001.02 in general information table

Operating Temperature:

–10°C\* to 70°C

\*Consult our Technical Service for use below +2°C

Maximum Speed:

50 r.p.m. – slow rotating model

2,000 r.p.m. - fast rotating model

#### Materials

Slow rotating model - Brass to BS2872:1969 (CZ122) body, plated mild steel to BS970 Part 1:1972 (220 MO7 (EN1A) ) spindle, Viton rubber seals.

Fast rotating model - Brass to BS2872:1969 (CZ122) body, stainless steel to BS970 Part 4:1970 (416 SZ1 (EN56AM)) spindle, nitrile rubber seals.

#### **Ordering Information**

To order, quote appropriate product number from the tables on the following pages.

## **General Information**

Max Speed	Suitable	Pressure	Male	Female	Weight
r.p.m.	for	range	thread	thread	kg
			BSPT	BSPP	
50	Pressure	0 - 7 bar	1/8"	1/8"	0,035
50	Pressure	0 - 7 bar	1/4"	1/4"	0,090
50	Pressure	0 - 7 bar	<sup>3</sup> /8"	<sup>3</sup> /8"	0,070
2,000	Pressure	0 - 7 bar	1/4"	1/4"	0,210
2,000	Vacuum	-740mm Hg-0	1/4"	1/4"	0,210
	Max Speed r.p.m. 50 50 50 2,000 2,000 2,000	Max Speed r.p.m.Suitable for50Pressure50Pressure50Pressure2,000Pressure2,000Vacuum	Max Speed r.p.m.Suitable forPressure range50Pressure0 - 7 bar50Pressure0 - 7 bar50Pressure0 - 7 bar2,000Pressure0 - 7 bar2,000Vacuum-740mm Hg-0	Max Speed r.p.m.Suitable forPressure rangeMale thread BSPT50Pressure0 - 7 bar½°"50Pressure0 - 7 bar¼"50Pressure0 - 7 bar¼"50Pressure0 - 7 bar¼"2,000Pressure0 - 7 bar¼"2,000Vacuum-740mm Hg-0¼"	Max Speed r.p.m.Suitable forPressure rangeMale thread BSPTFemale thread BSPT50Pressure0 - 7 bar1/8"1/8"50Pressure0 - 7 bar1/4"1/4"50Pressure0 - 7 bar3/8"3/8"2,000Pressure0 - 7 bar1/4"1/4"2,000Vacuum-740mm Hg-01/4"1/4"

#### **Slow Rotating Joint**



# **Fast Rotating Joint**



Product	Α	В	D	D1	D2	D3	E	G	G1	ØK	ØS
number	thread	thread					A/F				
	BSPP	BSPT									
04 0174 00	1/8"	<sup>1</sup> /8"	37,0	25,5	24,0	17,75	13,0	9,0	9,2	12,7	2,8
04 0175 00	1/4"	1/4"	46,0	33,0	29,5	22,75	17,0	11,0	13,5	17,5	5,5
04 0176 00	3/8"	<sup>3</sup> /8"	56,3	42,7	38,5	29,75	22,0	12,7	15,5	23,8	9,5
04 0161 00	1/4"	1/4"	69,5	41,3	50,4	27,0	15,0	11,0	14	20,8	6,5
04 0162 00	1/4"	1/4"	69,5	41,3	50,4	27,0	15,0	11,0	14	20,8	6,5

Note: Should not be subjected to side or end loads.

Vacuum mode is identified by 'v' marked on body.

#### Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can

exceed those listed under '**Technical Data**'. Before using these products with fluids other than those specified, for non-industrial applications, life-support systems, or other applications not within published specifications, consult Norgren. Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or

damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products where applicable.